



Structure of silver-containing sol-gel hybrid materials and its performance as biocide coatings

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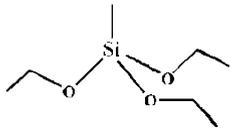
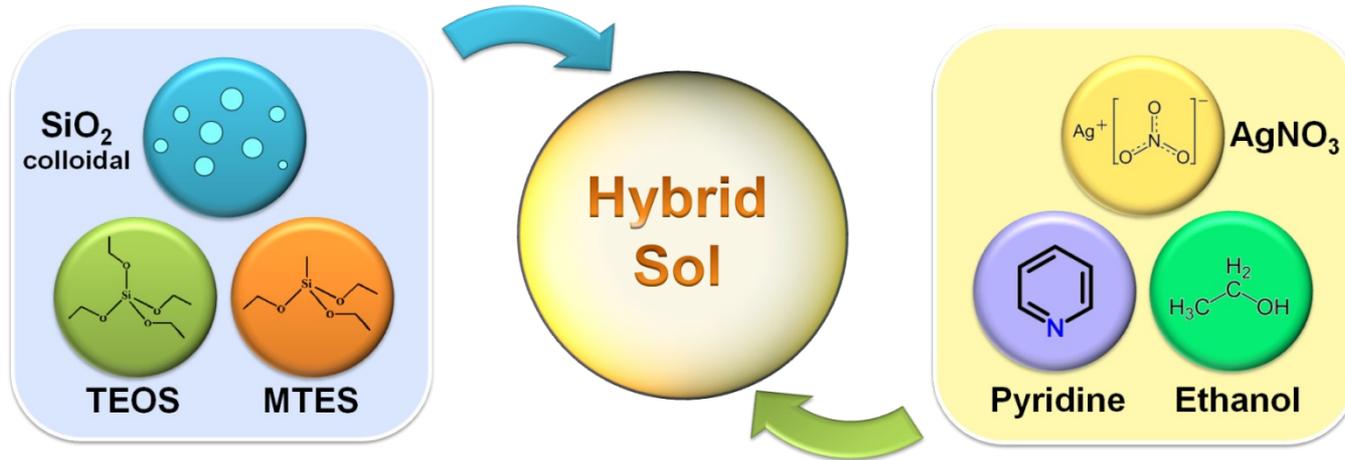
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Objectives

- Development of thin biocide coatings to functionalize surfaces exposed to biologic contamination.
 - To obtain stable hybrid sols able to incorporate Ag^+ ions and inorganic nanoparticles.
 - Deposit a thin and homogeneous coating minimizing Ag^+ loosening by its reduction and agglomeration.
 - To quantify silver releasing (mobility) through hybrid organic-inorganic matrix.
 - To verify the biocide effect by microbiologic

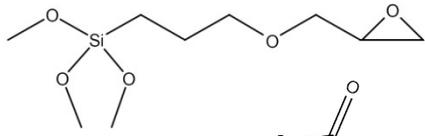


Synthesis of Sols



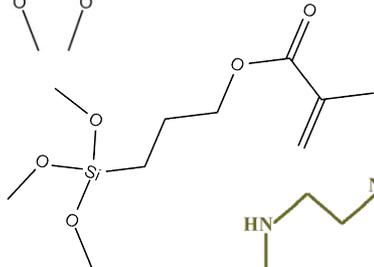
MTES

Methyl-triethoxysilane.



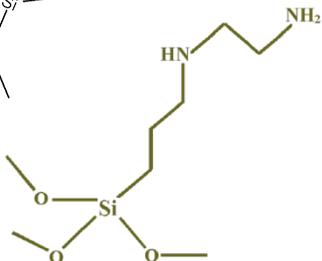
GPTMS

Glycidoxypropyl-trimethoxysilane.



MPS

Methacryloxypropyl-trimethoxysilane.



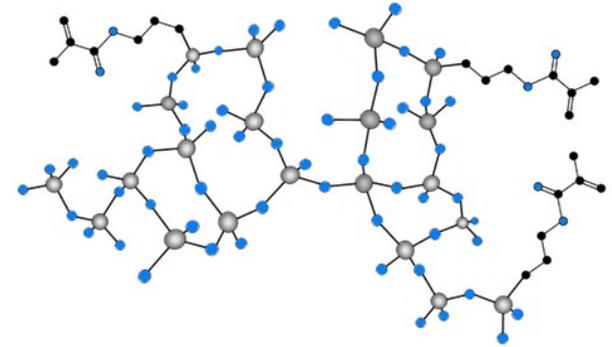
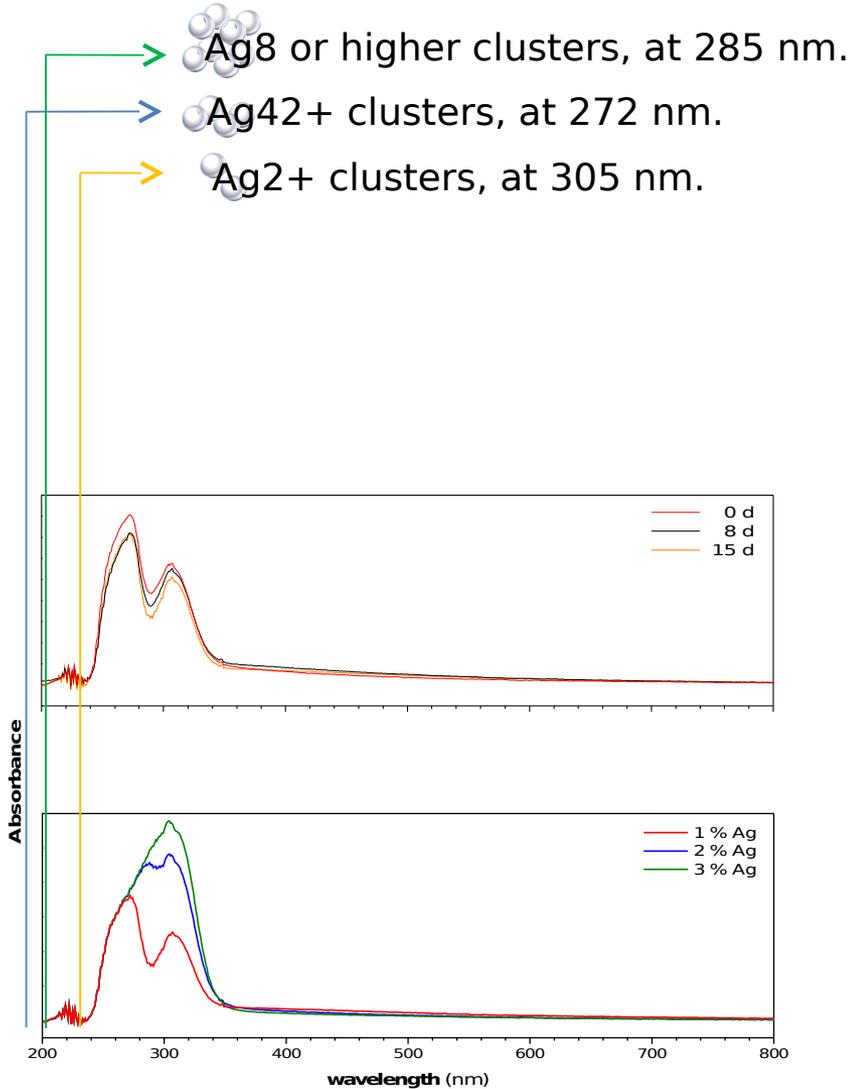
AEAPTMS

Aminoethylaminopropyl-trimethoxysilane.

Hybrid Precursors

They give the organic character to the structures, decreasing brittleness and adding chemical functionalities to the network.

Stability of Sols

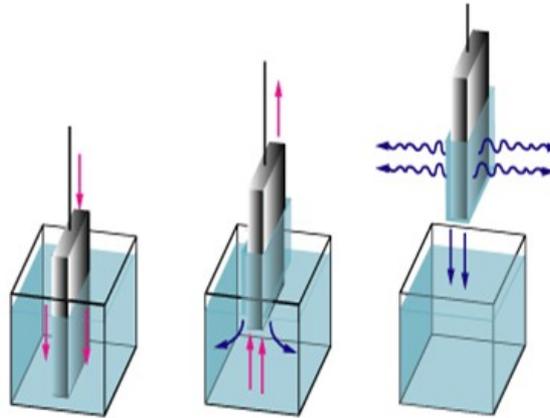


Organic component remains non-reactive under storage conditions.

Inorganic component
O-H and O-R groups are quite stable while solvent is present.

Silver ions
The absence of plasmonic band allows us to assume a certain stability of

Coatings



Deposition

Dip-coating process at constant withdrawal rate 10 - 50 cm/min

Drying

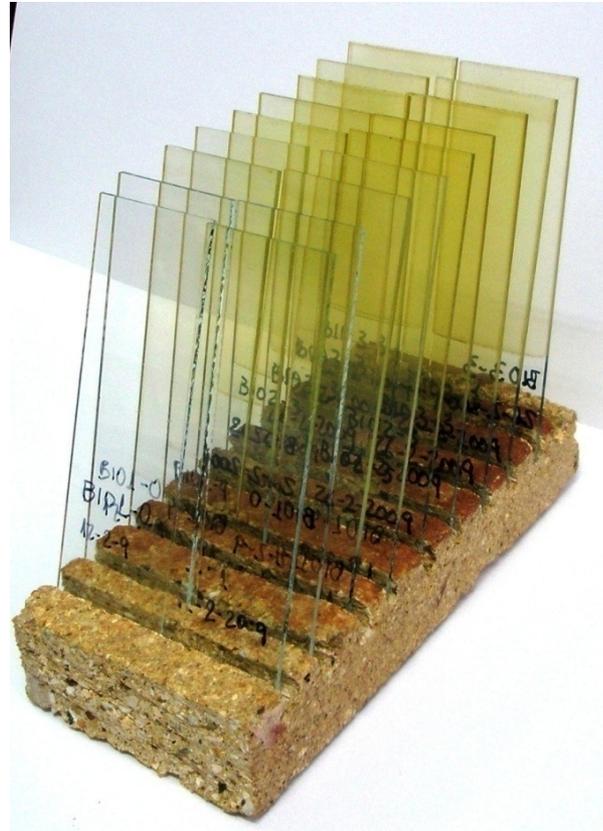
At room temperature

Densification

Thermal treatment up to 450 oC, 30 min

Transparent homogeneous and crack-free coatings were obtained.

A slight yellowish coloration is observed as temperature of thermal treatment or silver concentration increases.

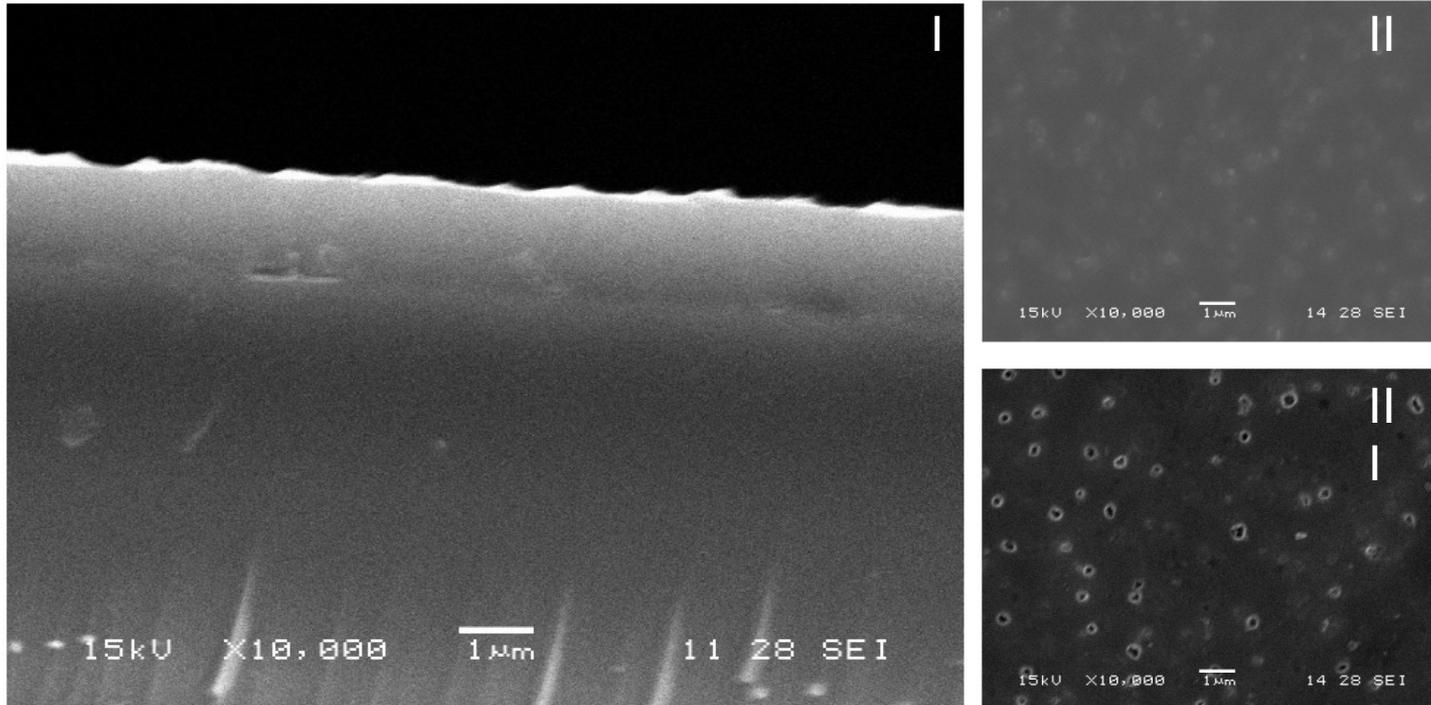


Coatings

TEOS/MTES/SiO₂

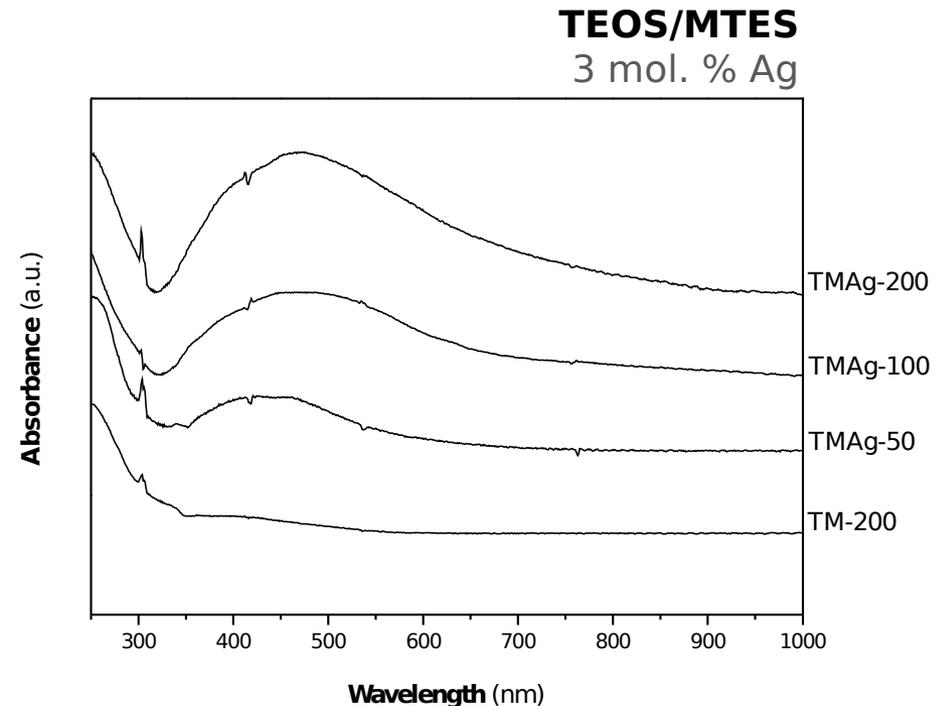
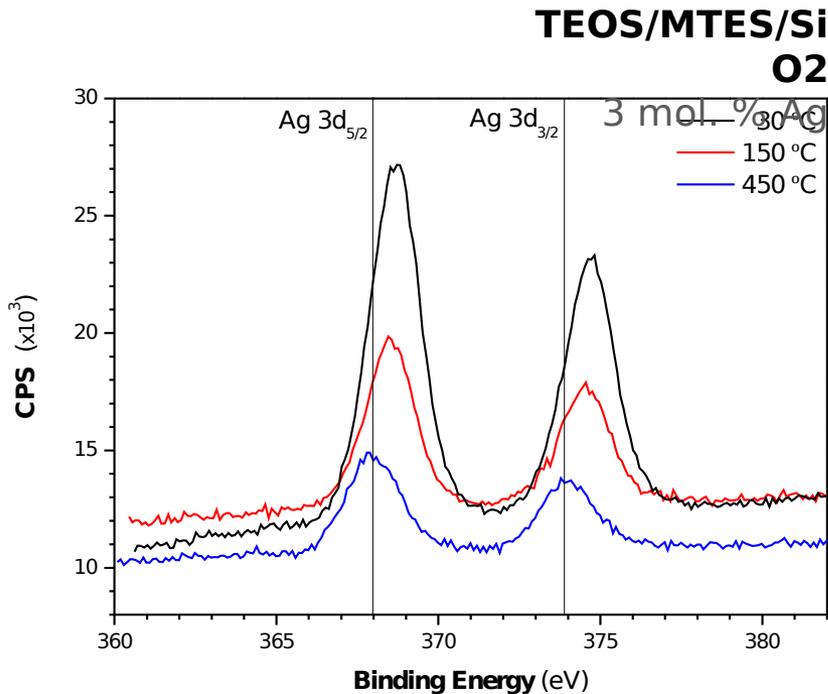
3 mol. % Ag

450 °C



- (I) Transversal section: 1.4 μm thick.
- (II) Surface: Agglomerates of silver clusters and NP.
- (III) Surface (after lixiviation): clearing out of Ag-rich regions.

Silver aggregation



X-ray photoelectron spectroscopy

Al K α radiation (1486.7 eV)

The chemical shift from the Binding Energy of metallic silver is higher for samples treated at lower temperatures. At 450 °C, it reaches the core level value for metallic silver (368.2 eV).

UV-visible spectroscopy

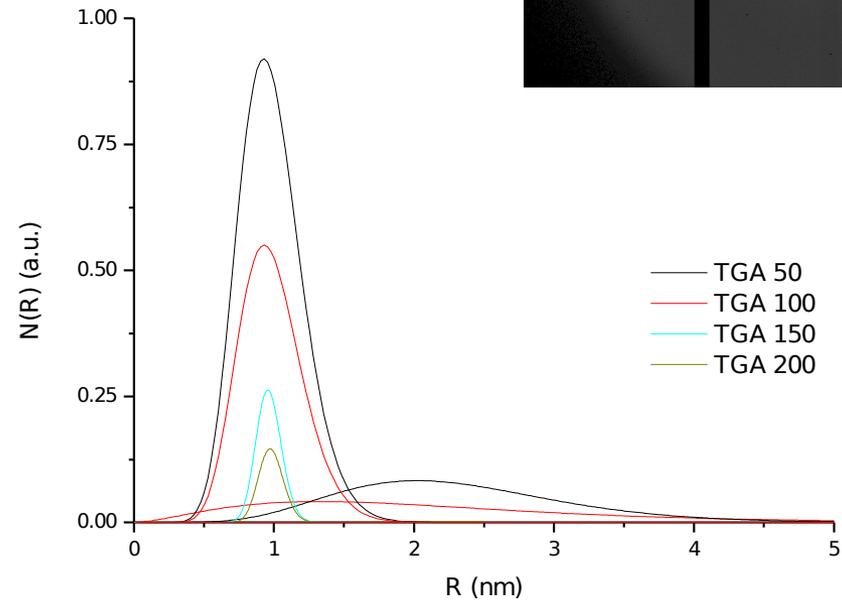
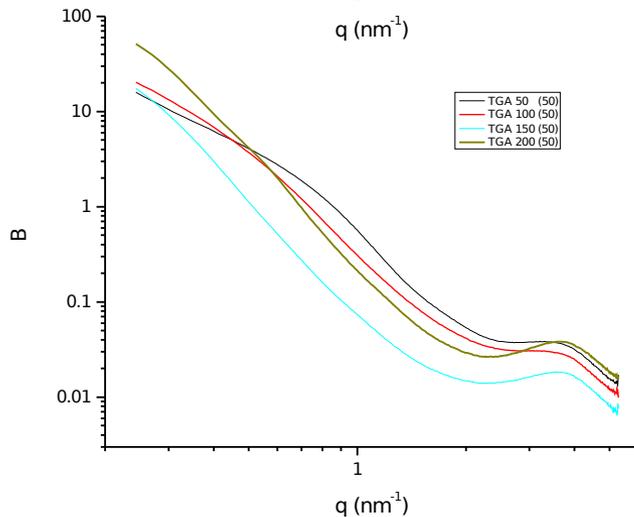
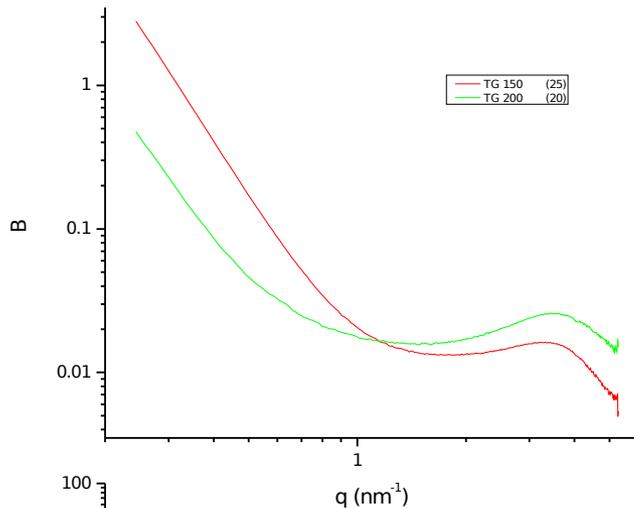
The plasmonic band increases and shifts to higher wavenumbers

Silver aggregation

TEOS/GPT
MS
3 mol. % Ag
50 to 200
°C
30 min in
air

Small angle x-ray scattering

Beamline SAXS1 (LNLS, Brazil)
Synchrotron Light National Laboratory



Spherical silver nanoparticles present isotropic distribution.

Two main modes were observed around 2 and 4 nm diameter.

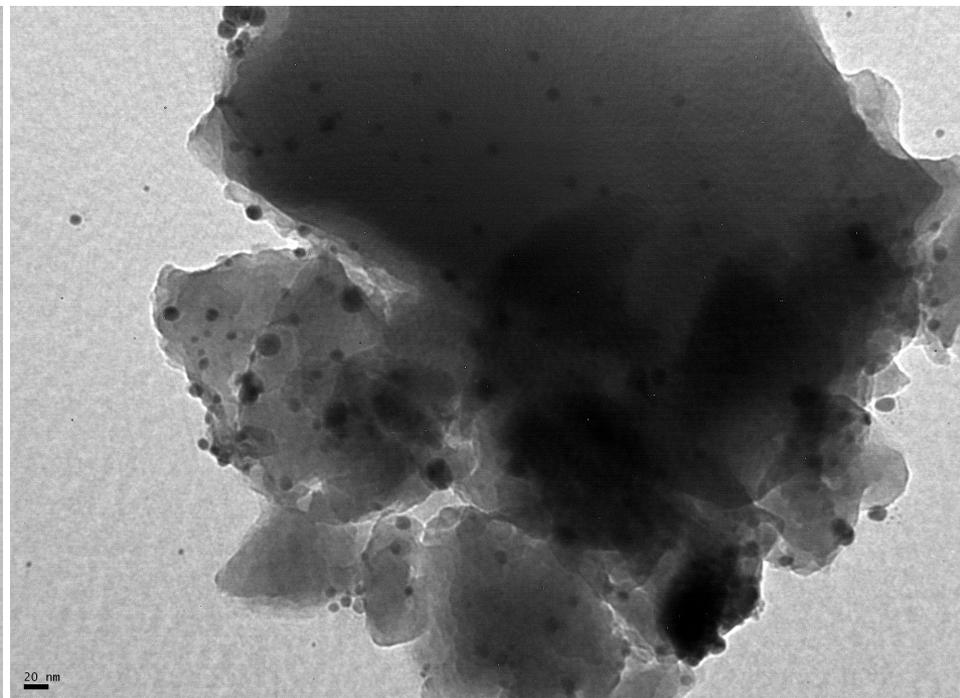
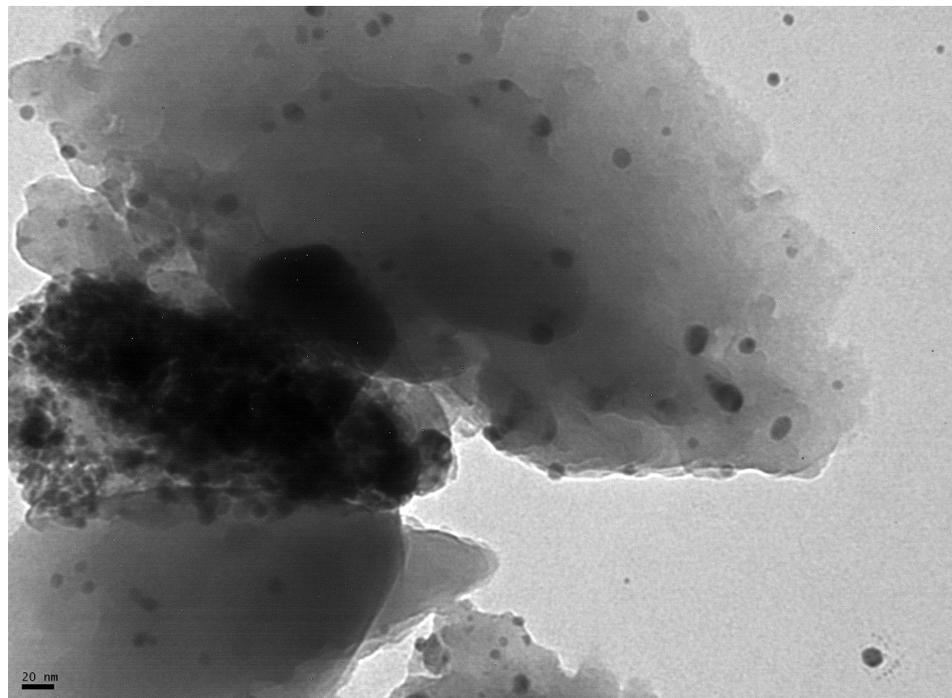
As densifying temperature increases, such small particles vanish producing higher silver nanoparticles.

Silver aggregation

TEOS/GPTMS

3 mol. % Ag

150 oC, 30 min in air



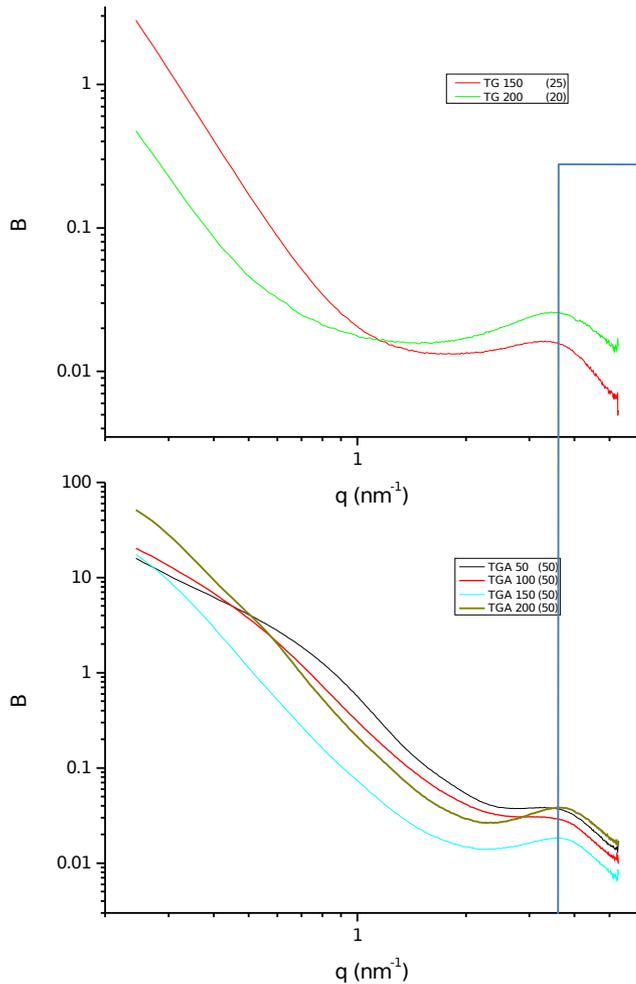
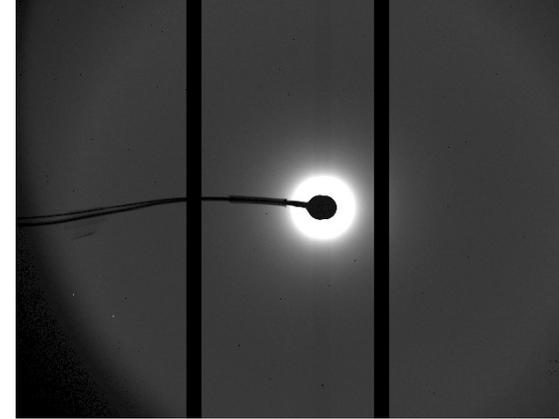
Silver nanoparticles of up to 20 nm diameter.

Matrix structure

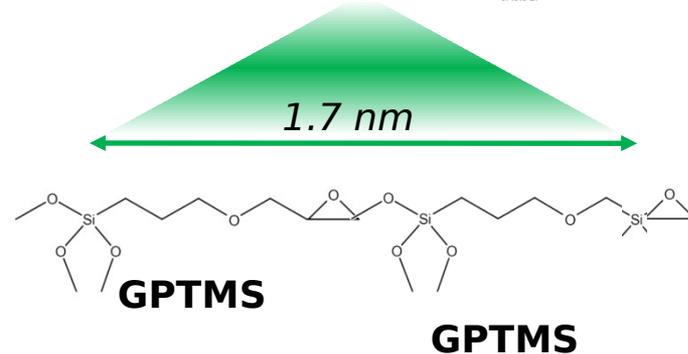
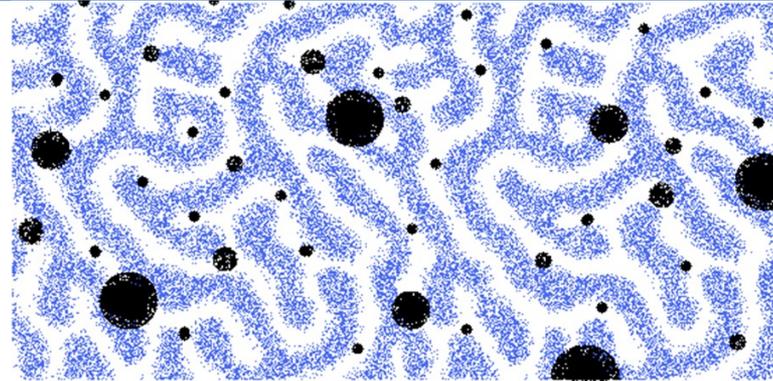
Small angle x-ray scattering

Beamline SAXS1 (LNLS, Brazil)
Synchrotron Light National Laboratory

**TEOS/GPT
MS**
3 mol. % Ag
50 to 200
oC
30 min in
air



Bi-continuous and non-particular structure.
Teubner-Strey.
Independent of thermal treatment and silver doping.

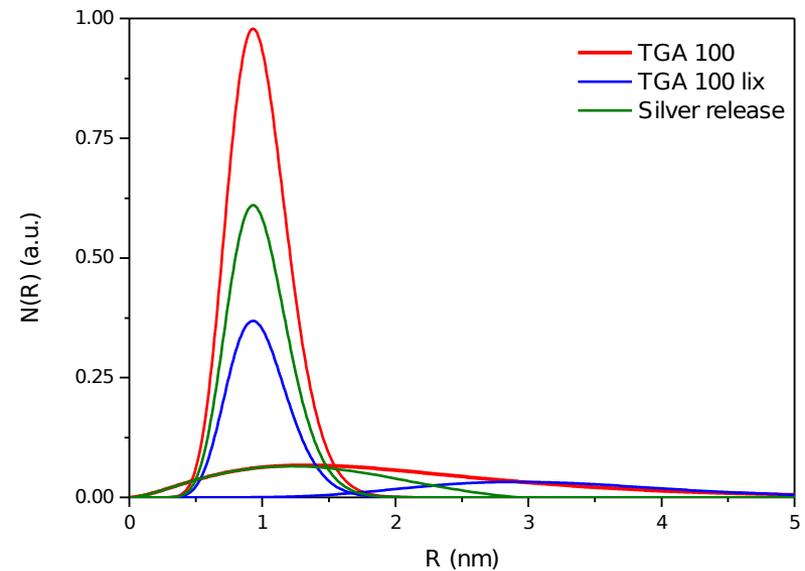
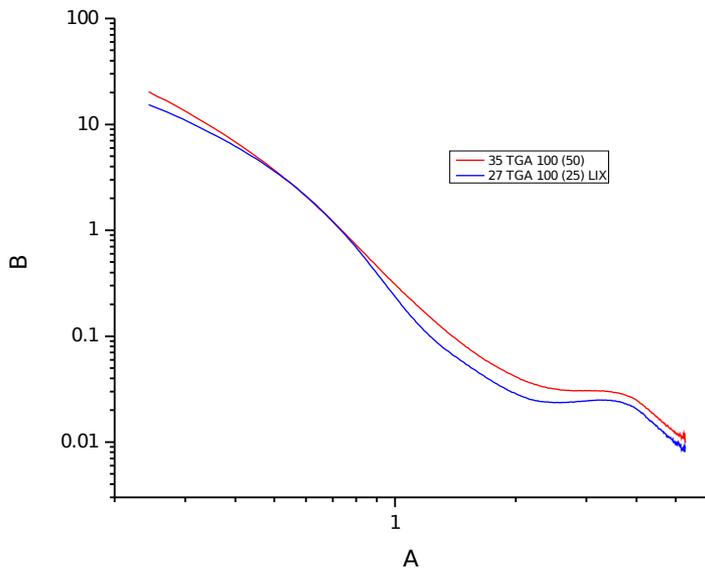
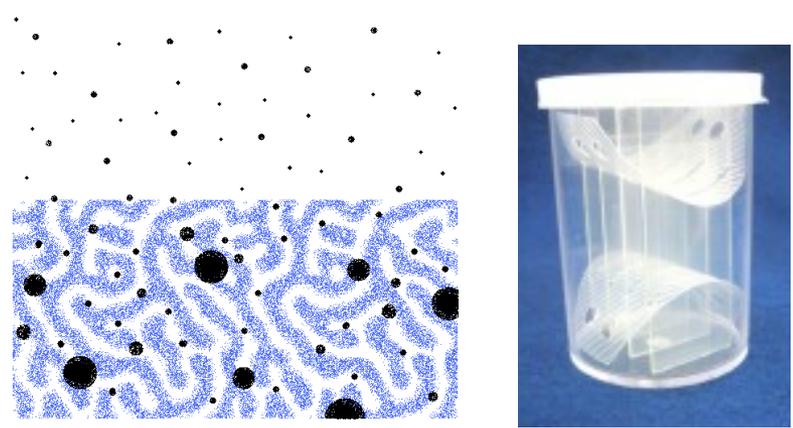


Silver release

in water at 30 °C

TEOS/GPTMS

3 mol. % Ag
100 °C, 30 min in air



The difference, in SAXS spectra, between lixiviated and non-lixiviated samples reveals that particles over 4 nm of size are mainly not released from the hybrid structure.

Silver

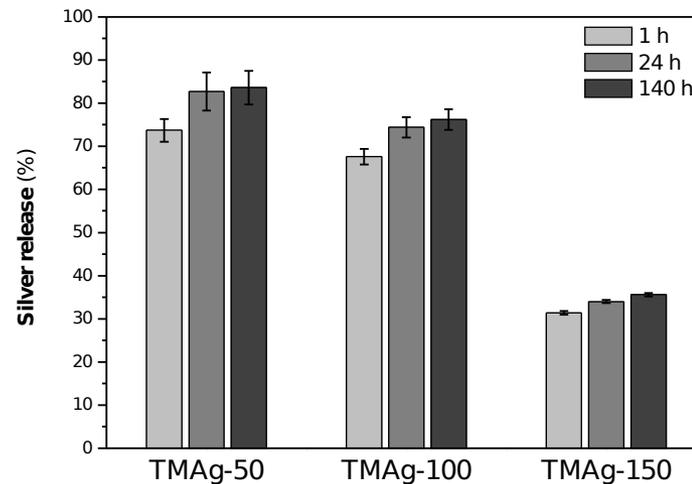
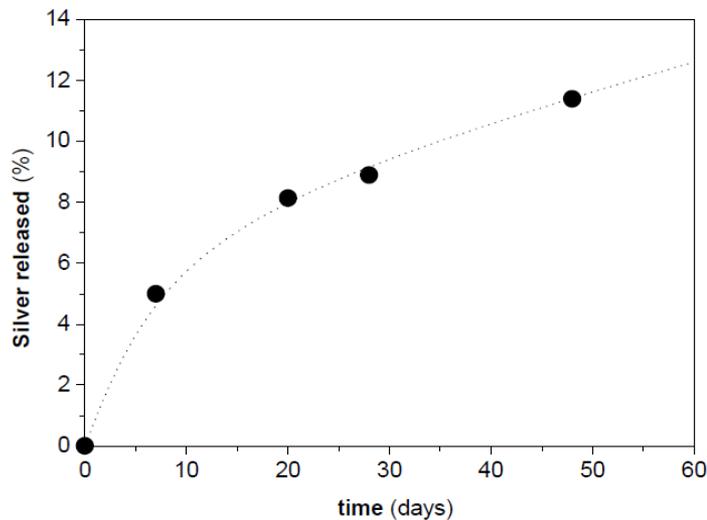
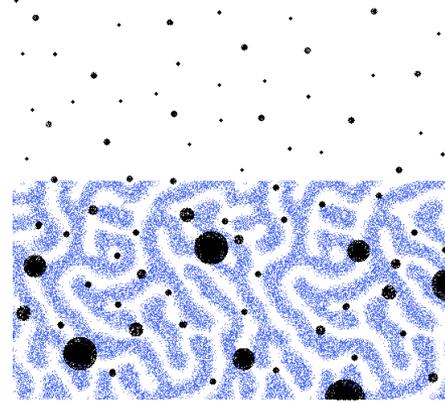
release

in water at 30 °C

TEOS/MTES/SiO₂

3 mol. % Ag

450 °C



TEOS/MTES

3 mol. %

Ag

50 - 150

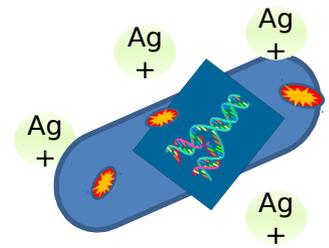
°C

Both silver release rate and silver availability to be released are governed by structural factors related to the coating matrix, as crosslinking of the network and density.

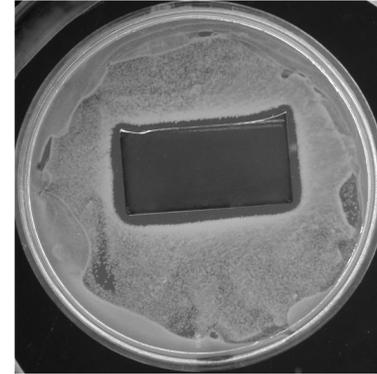
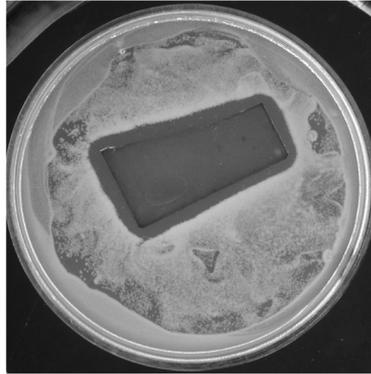
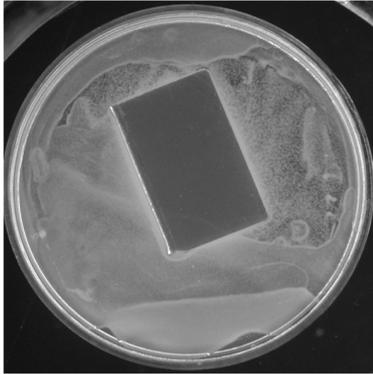
Thermal treatment silver nanoparticles growing → loosening of efficiency □
crosslinking and density → structural integrity □

Incorporation of silica nanoparticles allowed to achieve a gradual silver liberation up to near two months of immersion.

Biocide effect

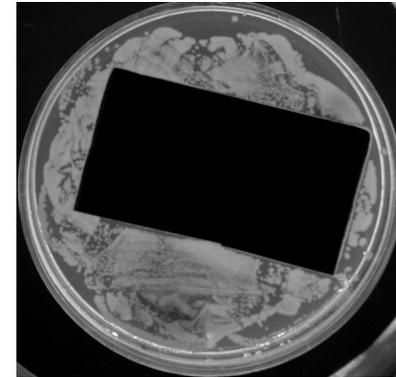
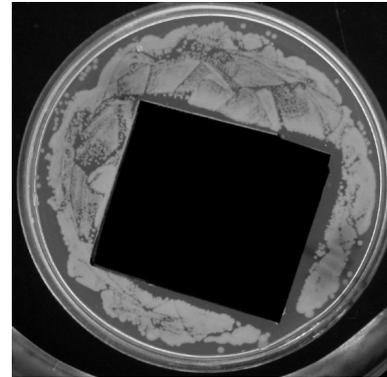
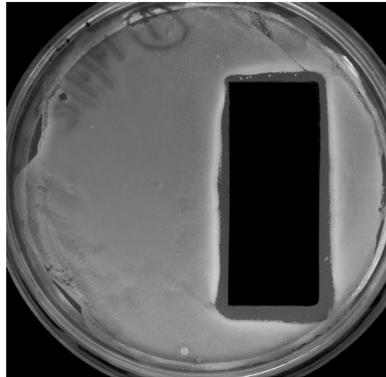
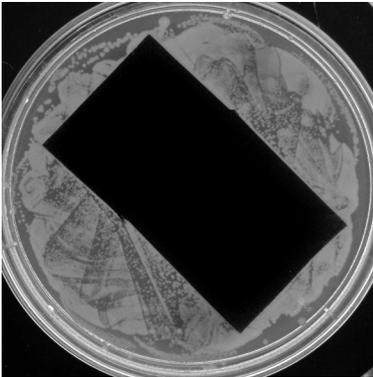


On Glass substrate



Inhibitory halos in agar diffusion tests of *Escherichia coli* cultures for 3 mol % Ag doped coatings.

On Stainless Steel



control

50 °C

150 °C

450 °C

The size of the inhibitory halos keep tight relation with the temperature of the densifying treatment, *i.e.*, with the availability and mobility of silver ions and smaller nanoparticles.

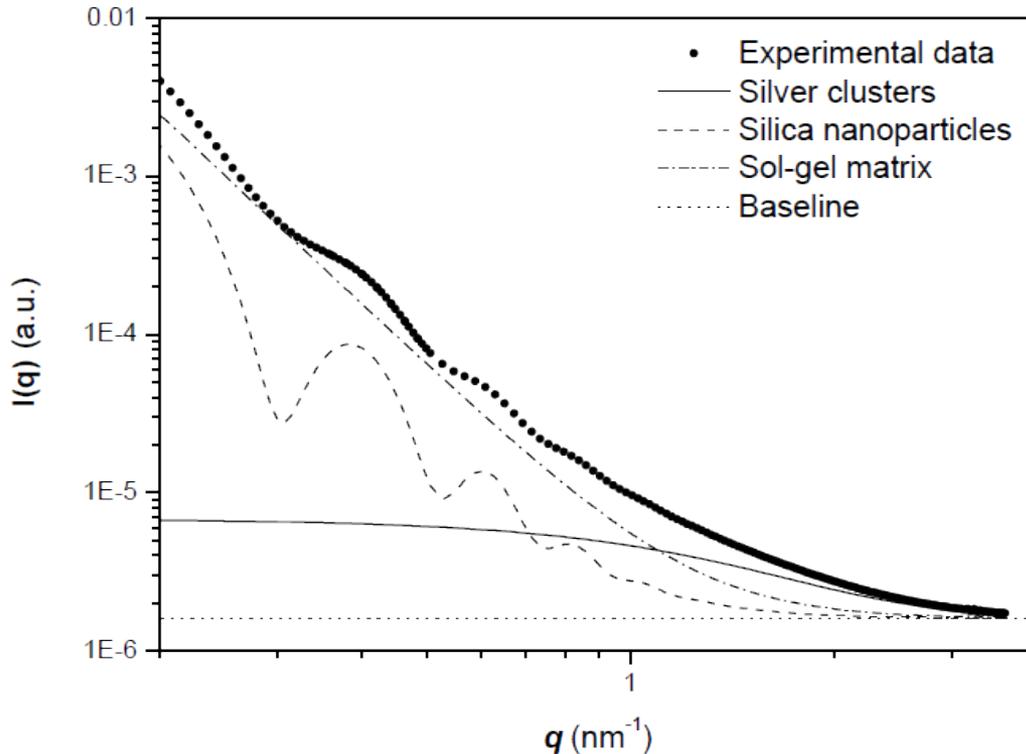
Conclusions

- Stable hybrid sols were obtained minimizing the reduction of silver ions, even in highly organic sols.
- Silver stabilization weakens as thermal treatment becomes more intense leading to loosing of the biocide efficiency.
- Incorporation of dense nanoparticles, as silica nanoparticles or nano-clays, appears as a promising alternative to achieve a long-term effective biocide hybrid coating.

THANKS

TEOS/MTES/SiO₂

3 mol. % Ag



SAXS FITTING

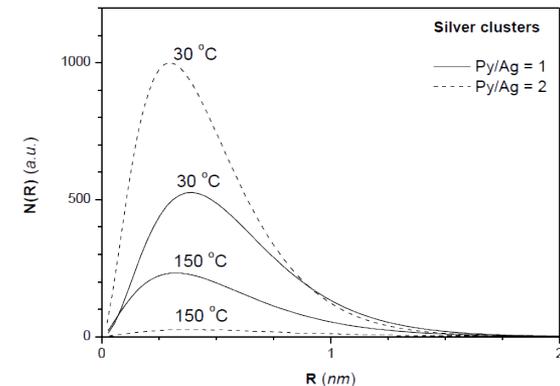
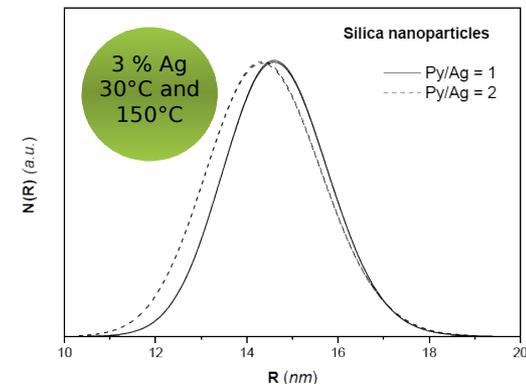
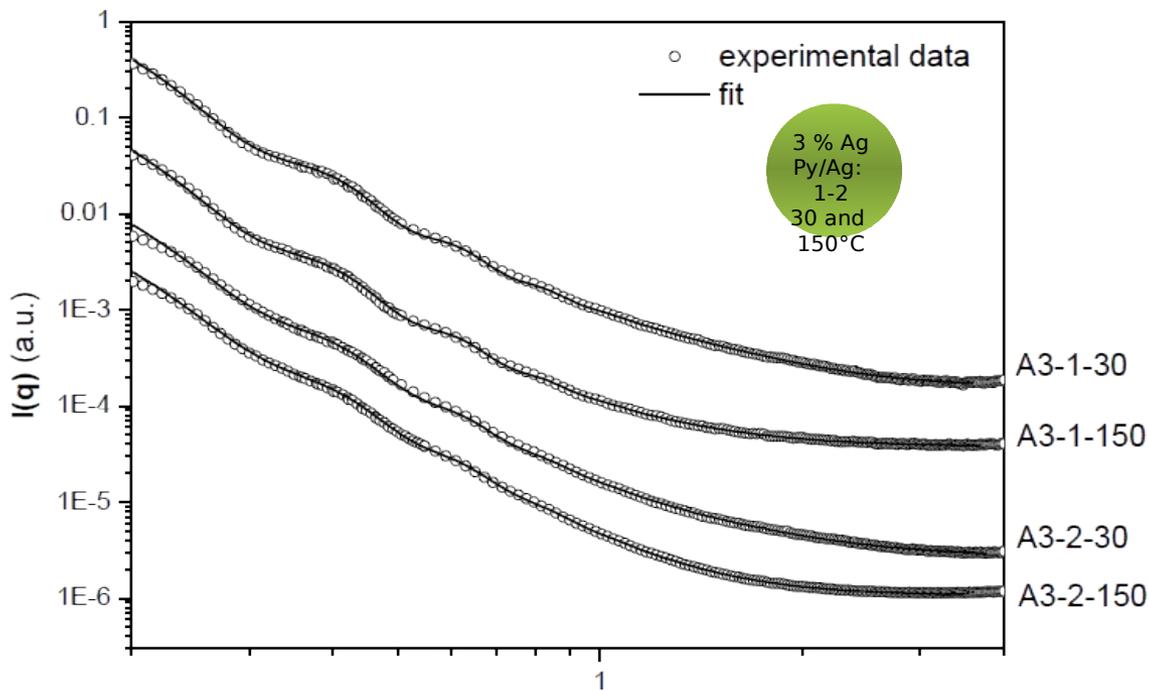
SAXS data were processed by the SASfit software package.

SAXS results were fitted according to a bimodal Schultz-Zimm distribution (SZ) of spherical solid silver and silica nanoparticles. The Schultz-Zimm distribution derives from thermodynamic theories and is of particular importance to describe particles distributions, having a better match to reality than the normal Gaussian distribution.

- Hybrid structures and thermal evolution of silver nanoparticles were analyzed by Small Angle X-ray Scattering (SAXS) through synchrotron radiation. A spinodal-like phase separation was resolved in each one of the hybrid matrixes. Although the biocide effect was verified against *Escherichia coli*, through the inhibition halo in agar diffusion tests, diffusion analysis suggest that a matrix modification, with incorporation of denser ceramic nanoparticles, could increase use life of biocide coatings.

TEOS/MTES/SiO₂

3 mol. % Ag



THERMAL EVOLUTION OF Ag DOPED COATINGS

- During synthesis of sols, the progress of hydrolysis and condensation carry to agglomeration of silica NP, superficially enriched with Si-OH groups, from 3 to 14.5 nm of radius.

PARTICLES SIZE DISTRIBUTION

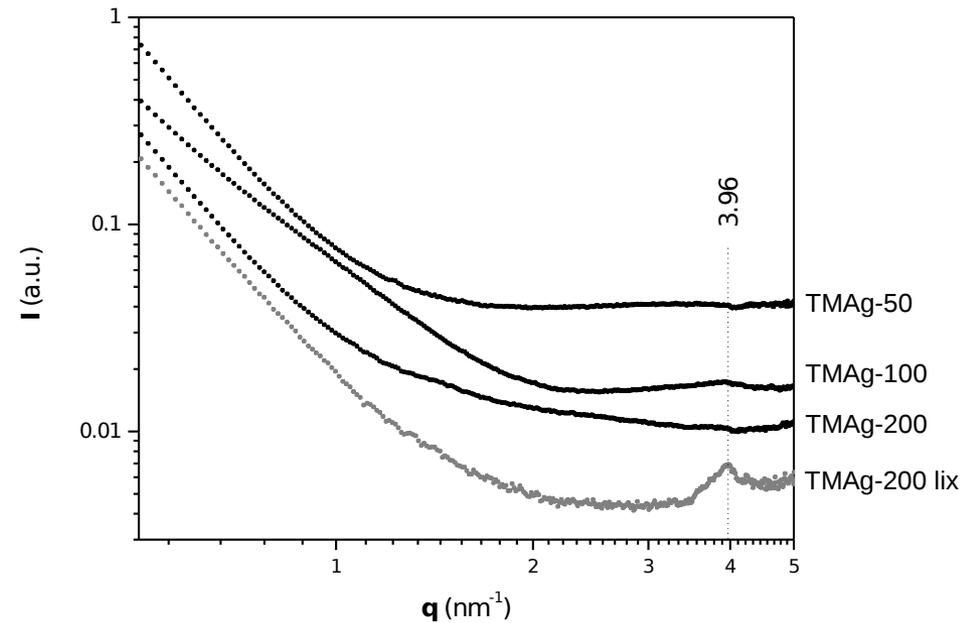
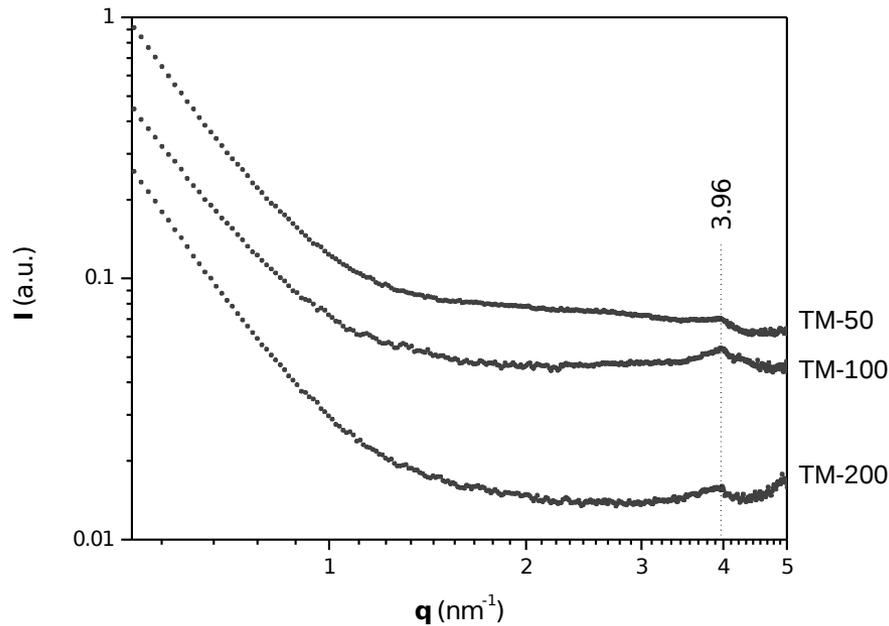
Silver clusters:

A strong change occurs during thermal treatment.

SAXS fitting reveals evolution of subnanometrical silver particles in a monomodal size distribution (around 0.3 nm of radius), in agreement with Ag₈ clusters and its isomeric ions detected by UV-Visible spectroscopy.

TEOS/MTES

3 mol. % Ag



SAXS curves obtained for a) TM and b) TMAg coatings as a function of thermal treatment and TMAg coating treated at 200 °C and lixiviated for 140 h in deionized water.

The position of the peak, at 3.96 nm⁻¹, is associated to a characteristic length given by $2\pi/q_{\text{max}} = 1.6$ nm